



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4463-5

Job Sheet 174296



Part No: D4463-5

Job Qty: 2 ea

Part Name: Tank Upper Cut Out



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 5,6 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/10/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	2 pcs		4/10/18	0.00	0.07	Waterjet1		SC 18/03/18
110	QC	2 pcs		4/10/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/18
120	QC	2 pcs		4/10/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs		4/10/18	0.00	0.17	Brake NC 2		DAS 38
140	QC	2 pcs		4/10/18	0.00	0.00	QC6		38
150	HandFinish	2 pcs		4/10/18	0.00	0.07	HandFinish1		BEB 18-05-02
160	QC	2 pcs		4/10/18	0.00	0.00	QC7-3		CPC
170	Packaging	2 pcs		4/10/18	0.00	0.00	Packaging3-2		D.M. 18-5-1
180	QC21-SA	2 Ea		4/10/18	0.00	0.00	QC21		18/05/18

Part Op 100 - Cut as per dwg Prog rev: D Dwg rev: D

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Bend as per dwg

140 - QC6- All purchased or subcontracted products

150 - Chemical Conversion Coat per QSI005 4.1

160 - QC7-Inspect Chemical Conversion Coat

170 - Identify as per dwg & Stock Location: _____ LOCATION: WA003

180 - QC21- Final Inspection - Work Order Release

DAS
21
9-86

MAY 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3480 sf (.174 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	216	0

Part Specifications

Specifications could not be found.



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Container No: S052484



Part: D4463-5

Job No: 174296

Serial No/Batch: S052484

Revision:

Inspector:

Date: 03/18/18

